

At age 77, Dave Dahl of Fort Pierre is nearing the completion of his 2,000th saddle and has no plans to slow down anytime soon. *Photos by Billy Gibson*

Saddle-maker Dave Dahl of Fort Pierre delights in helping bronc riders bring home championship buckles and purses

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Dave Dahl will probably never win a hand model contest. Dahl's digits are gnarled, bent and puffy after nearly a half-century of hard labor producing bronc saddles for dozens of rodeo champions.

Dahl is quick to point out, however, that looks can be very deceiving: his mitts are as strong and dependable and productive as they've ever been, seasoned with decades of experience. At the age of 77, Dahl is still going strong creating saddles out of his shop in downtown Fort Pierre. Incredibly, he's still keeping his customary pace of hand-crafting nearly 60 high-

performance saddles a year.

"Somebody once said if your hands aren't moving, you ain't making money," Dahl chuckled.

During the last week of December, Dahl was busy dashing out his 56th saddle of 2021. That saddle, commissioned by a Canadian bronc riding champion, was No. 1,924 of Dahl's career. Yes, Dahl does keep count, stamping every saddle that leaves the shop. He's already anticipating reaching the 2,000 mark.

He's considering loaning that milestone saddle to Fort Pierre's Casey Tibbs Museum so that visitors can see the brand that's catapulted dozens of rodeo competitors to the top.

"There's actually two that are marked 1,000," Dahl said. Turns out that Glen

O'Neill ended up with the first one, but then Dahl's daughter Darcy Harper also received a commemorative version for roping events. Incidentally, No. 1,800 is displayed in the North Dakota Rodeo Hall of Fame where Dahl was inducted in 2017 for both his riding and his other contributions to the sport.

The list of riders who have won titles from the swells of a Dahl saddle is endless and includes champions from Alberta to Aberdeen to Australia: CoBurn Bradshaw, Cody DeMoss, Clay Elliott, Chuck Schmidt, Jake Watson, Tom Reeves, Jeff Willert, Taos Muncy, Zeke Thurston, Cort Scheer, Wade Sundell, Kyle Whitaker and so many more that Dahl can hardly keep up. Eight Dahl saddles were at the 2021 PRCA Nationals in Las Vegas.

Pro riders enjoy collecting purses and Dahl delights in helping them reach their goals. He knows how hard it is not only to stay on a spirited bucking bronc for a few seconds but also how difficult it is to make a dollar at it.

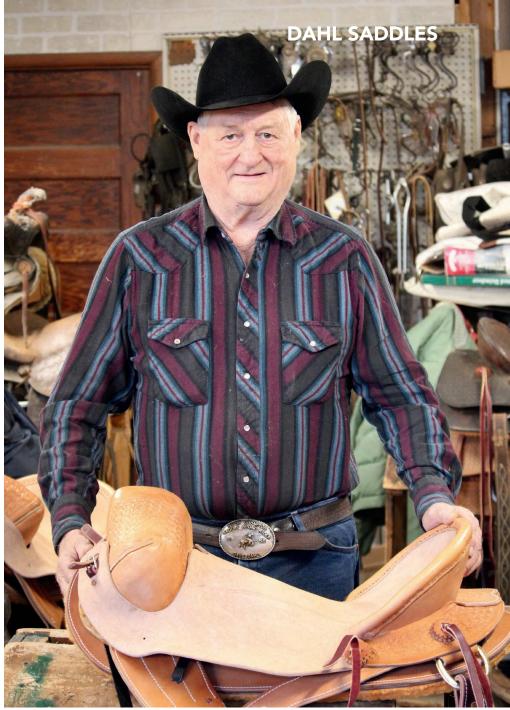
Dahl recalls his own limited days as a card-carrying professional when he won several buckles on the PRCA circuit before taking his saddle-making business full-time in the summer of 1974.

Bronc riding set a fire in Dahl's soul at an early age, growing up on the family farm in Keene, N.D., as one of 11 children. He competed for New Town High School and later went on to claim a national collegiate title as team captain for Black Hills State in 1967. A year after graduating with a bachelor's degree, Dahl also won the South Dakota Rodeo Association's saddle bronc title.

While he taught school for three years, Dahl eventually decided to make saddle-crafting his life's work. Dahl's friend and fellow rider Dick Jones got him interested in the craft and the two set up shop in an old abandoned drug store building next to the bank in Fort Pierre. In 1986, the bank decided to open a drive-through lane so the business moved across the street to its present location where Dahl runs Diamond D Saddle Shop and also manages a western clothing store adjacent to the shop.

Dahl plans on keeping his hands hard at work with no end in sight. He stays





Dahl's phone number is on the speed-dial list of collegiate rodeo coaches in several states across the country. At left, Dahl applies his trademark stamp to one of his saddles.

as busy as ever while participation in rodeo continues on an upward growth trajectory. College rodeo coaches in Missouri, Texas, Oklahoma, California and other states have Dahl on their speed-dial lists. He said he recently received a call from someone wanting him to fit a saddle for her 11-year-old child.

"It's just really a booming sport," he

said. "The training is better, there are better horses, there's better TV coverage of the sport and there's more money out there to be made. There are still a lot of ranch kids who grew up on horses and know how to ride. And they like to compete to see who's the best. There's so much work and I still enjoy it, so I don't plan on jumping out of the saddle anytime soon."